

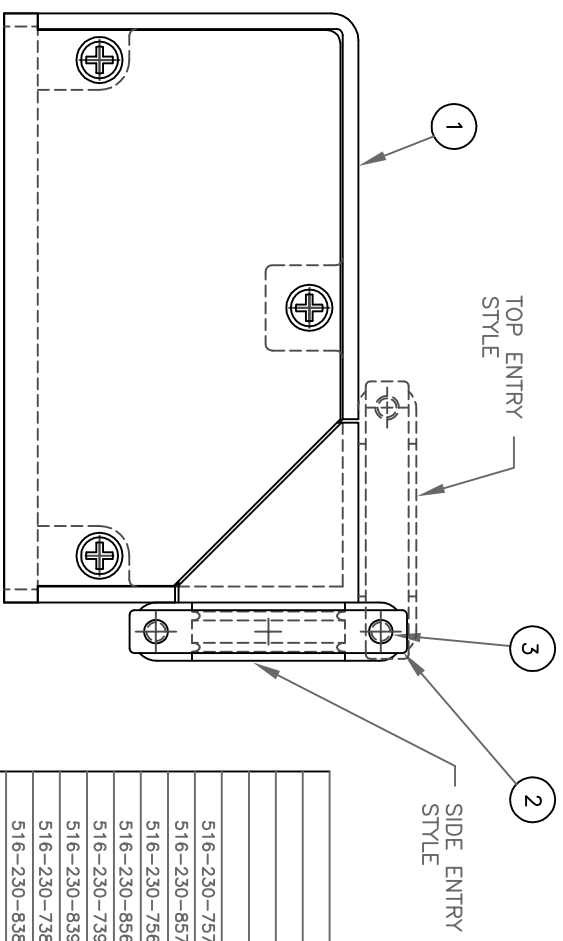
DRAWING NUMBER

516-230-002

ISSUE

2

PART NUMBER
SEE CHART BELOW



NOTES:

- 1- COVER ASSEMBLY TO BE PAINTED WITH OUT ITEM 3, WITH GREY ENAMEL, FEDERAL STD. 595a, CHIP #25373.
- 2- PAINT SHALL COMPLETELY COVER ALL EXTERIOR SURFACES AND BE FREE OF BLISTERS, BUBBLES AND VOIDS.
- 3- ASSEMBLED ITEM 3 (QTY. 2).
- 4- PACK ITEM 4(QTY.4) IN A SEPARATED PLASTIC BAG, THEN TOGETHER WITH FINISH PAINTED PARTS IN INDIVIDUAL CARTONS.

COVER ASSY. PART N° (FINISHED, PAINTED)	ENTRY STYLE	ITEM 1	ITEM 2	ITEM 3	QTY. ITEM 4 (NOT SHOWN)	QTY.	
						4	
						4	
						4	
						4	
516-230-757	SIDE	516-234-757	516-231-291	516-251-036-107	2	516-251-040-107	4
516-230-857	TOP	516-234-857	516-231-191	516-251-138-107	2	516-251-238-107	4
516-230-756	SIDE	516-234-357	516-231-191	516-251-138-107	2	516-251-040-107	4
516-230-856	TOP	516-234-157	516-231-291	516-251-036-107	2	516-251-238-107	4
516-230-739	SIDE	516-234-739	516-231-191	516-251-138-107	2	516-251-040-107	4
516-230-839	TOP	516-234-539	516-231-191	516-251-138-107	2	516-251-238-107	4
516-230-738	SIDE	516-234-339					
516-230-838	TOP	516-234-139					

516 SERIES COVER ASSEMBLY

ACAD REFERENCE NO.
516-230-002

RECOMMENDED DISPOSITION OF STOCK (PRIOR ISSUE PARTS)

<input type="checkbox"/> SCRAP	<input type="checkbox"/> INSPECT
<input type="checkbox"/> REWORK	<input type="checkbox"/> USE AS IS
<input type="checkbox"/> SEE ENGINEERING MEMO	

ISSUE NUMBER

ORIGINAL	①
ITEM 4 P/N 516-251-238-107 WAS 516-251-090-107 F.BRIONES MAR. 12/98	②

TOLERANCE UNLESS NOTED		516 SERIES COVER ASSEMBLY		THIRD ANGLE PROJECTION	
DIMENSION	TOLERANCE	DRAWING NOTES:	THIRD ANGLE PROJECTION	DRAWN/ CHECKED:	DATE:
.00	±	1) DO NOT SCALE DRAWING.		F. BRIONES	JULY 14/97
.000	± .005	2) DIMENSIONS ARE IN INCHES AND INCLUDE THICKNESS OF PLATING.			
.0000	±	3) ALL SCREW THREADS TO BE CLASS 2 FIT (AMSTD) UNLESS OTHERWISE SPECIFIED.			
ANGULAR	±			ENG/APPR:	DATE:

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DRAWING NUMBER: 516-230-002

SHEET 1 OF 1

ISSUE 2