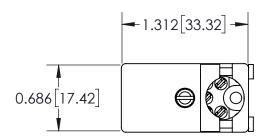
Contact Detail:

500-Wire Hole .110x.024(2.79x0.61) - Tail

LG.=.245(6.22)





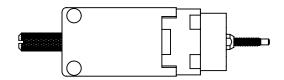
DATE: JUNE 18, 2009

SHEET 1 OF 4

J.LEE

1:1

519 Assembly



Features

- **UL** Recognized
- .150 (3.81) Contact Spacing x .130 (3.30) or .150 (3.81) Row Spacing with Staggered Grid
- Plug and Receptacle in 14 or 36 Contact Sizes
- Edacon Hermaphroditic Contact Mating Design
- Contact Termination Options Include: Crimp, P.C. Tail, Wire Hole and Wire Wrap
- Mating and Unmating Simplified with use of Actuating Screws
- Optional Covers with Side or Top Entry Cable Clamp in Plastic or Metal Material Available for All Connector Sizes
- Versatile Metal Cover Design Permits Assembly and Disassembly after Cabling is Complete plus Cable Entry Style Flexibility
- Actuating Screws, Locknuts, Polarizing Hardware, Covers and Contacts Suitable for either Plug or Receptacle
- Polarizing Hardware Adjustable for 288 Mating Combinations
- Tools Available for Contact Installation, Removal and Crimping and Polarizing Changes

Specifications

- Insulator Material:Polycarbonate, Colour: Grev
- Contact Material: Phosphor Bronze Alloy CA-510
- Contact Plating: Gold over Nickel for Entire Contact
- Cover Material: Polycarbonate, Colour: Green, or Die-
- Cast Zinc, Finished with Grey Enamel Paint
- Current Rating: 8.5 Amperes
- Contact Resistance: 10 Milliohms Maximum
- Dielectric Withstanding Voltage: 2000 V AC rms at Sea Level
- Insulation Resistance: 5000 Megohms Minimum
- Operating Temperature: -65 to +125 Degrees C
- Insertion and Withdrawal Force: 2 to 16 oz (0.56 to

4.45 N) per Contact Position

See Accompanying Pages for:

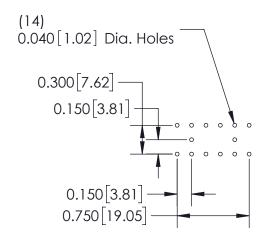
- PC Tail Layout
- Cutout Panel Details
- Cover Details

ACAD REFERENCE NO. 519 Assembly 519 Assembly Part Number: 519-014-500-415

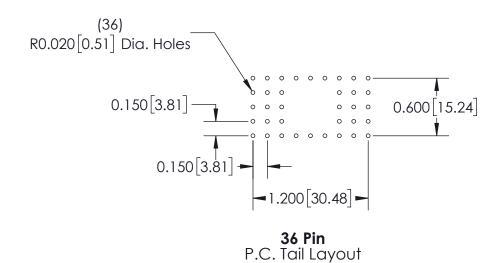
YOUR CONNECTION TO QUALITY & SERVICE

DRIGINAL





14 Pin P.C. Tail Layout



519 Assembly
P.C. Tail Layout Details

EDAC INC
TORONTO, ONTARIO
CANADA
YOUR CONNECTION TO QUALITY & SERVICE WITHOUT WRITE OR PERMISSION.

ACAD REFERENCE NO. 519 Assembly
DRAWN: J.LEE
DATE:
DATE:

SCALE: 1:1

CALE:
DATE:

SCALE: 1:1

DRAWING NUMBER
SISSUE
TOROWNOR SALE OF APPARATUS
SHALL NOT BE REPRODUCED, OR COPIED OR USED AS THE BASIS FOR THE MANUFACTURE OR SALE OF APPARATUS
TO ASSEMBLY

DATE:

SCALE: 1:1

DRAWING NUMBER
SISSUE
519 Assembly

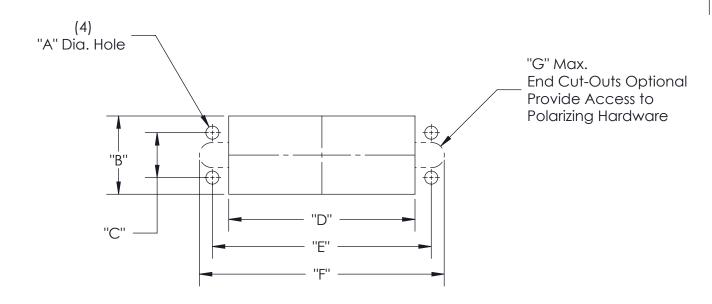
1

THIS IS A C.A.D. GENERATED DRAWING
DO NOT MAKE MANUAL REVISIONS TO MASTER.



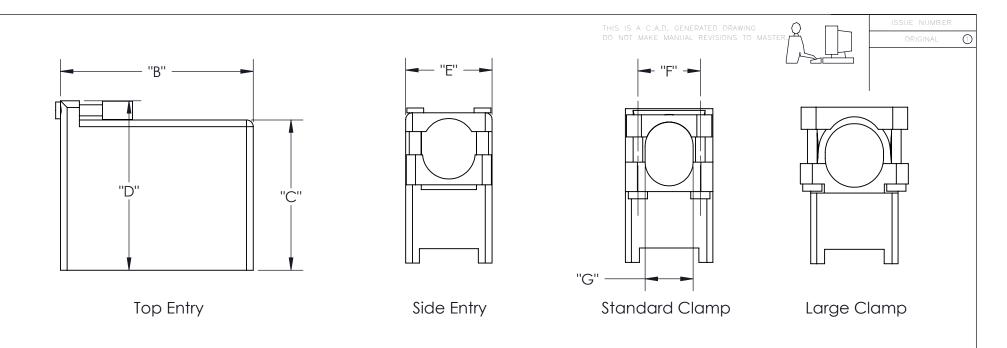
ISSUE NUMBER

DRIGINAL



	Dimension A	Dimension B	Dimension C	Dimension D	Dimension E	Dimension F	Dimension G
14 Pin	0.104 [2.64]	0.640 [16.26]	0.410 [10.41]	0.960 [24.38]	1.126 [28.60]	1.32 [33.53]	R0.130 [R3.30]
36 Pin	0.136 [3.45]	0.816 [20.73]	0.468 [11.89]	1.420 [36.07]	1.688 [42.88]	1.96 [49.78]	R0.130 [R3.30]

519 Assembly	ACAD REFERENC	CAD REFERENCE NO. 519 Assembly			
,	DRAWN: J.LEE	E	DATE: JUN	IE 18, 2009	
Cut-Out Panel Detail	CHECKED:		DATE:		
EDAC INC	THESE DRAWINGS AND SPECIFICATIONS	SCALE:		SHEET :	3 OF 4
I SII II GI TORONIO, ONIARIO	ARE THE PROPERTY OF EDAC INC.,AND SHALL NOT BE REPRODUCED,OR COPIED OR USED AS THE BASIS FOR THE	DRAWING NUMBE	ER		ISSUE
YOUR CONNECTION TO QUALITY & SERVICE	MANUFACTURE OR SALE OF APPARATUS	519 Assemb	ly		1



Cover for Connector	Cover Material	Clamp Size	"A"	"B"	"C"	"D"	"E"	"F"	"G"
14 Pin	Plastic	Standard	1.605 (40.77)	1.325 (33.66)	0.906 (23.01)	1.190 (30.23)	0.715 (18.16)	0.450 (11.43)	0.450 (11.43)
14 Pin	Metal	Standard	1.539 (39.09)	1.325 (33.66)	0.906 (23.01)	1.120 (28.45)	0.686 (17.42)	0.446 (11.33)	0.490 (12.45)
36 Pin	Plastic	Standard	2.460 (62.48)	2.010 (51.05)	1.530 (38.86)	1.985 (50.42)	0.910 (23.11)	0.650 (16.51)	0.500 (12.70)
36 Pin	Plastic	Large	2.460 (62.48)	2.010 (51.05)	1.530 (38.86)	1.985 (50.42)	1.110 (28.19)	0.650 (16.51)	0.608 (15.44)
36 Pin	Metal	Standard	2.206 (56.03)	2.006 (50.95)	1.566 (39.78)	1.766 (44.86)	0.875 (22.23)	0.720 (18.29)	0.575 (14.61)

519 Assem	ACAD REFERENCE NO. 519 Assembly							
Cut-Out Panel Detail			DRAWN:	J.LEE	DATE: JUN	DATE: JUNE 18, 2009		
			CHECKED:		DATE:			
	EDAC INC	THESE DRAWINGS AND SPECIFICATIONS	SCALE:		SHEET .	4 OF 4		
I S I G TORONTO, ONTARIO		ARE THE PROPERTY OF EDAC INC.,AND SHALL NOT BE REPRODUCED,OR COPIED OR USED AS THE BASIS FOR THE	DRAWING 1	NUMBER		ISSUE		
YOUR CONNECTION	CANADA TO QUALITY & SERVICE	MANUFACTURE OR SALE OF APPARATUS	519 Ass	sembly		1		