		161 Alden Road, Units 7 & 8, Markham, Ontario Canada L3R 3W7 Tel: +1 416 754-3322 Fax: +1 416-754-3299 Email: support@edac.net http://www.edac.net	
ENGINEERING CHANGE NOTICE			
Originator:	Mit Patel	Date:	Document Number
Phone No.	416-754-3322	May 13, 2024	20240513-00
Email Address:	mpatel@edac.net		
Department	Quality	Revision Number	SHEET
		1	1 of 2

CHANGE TYPE:

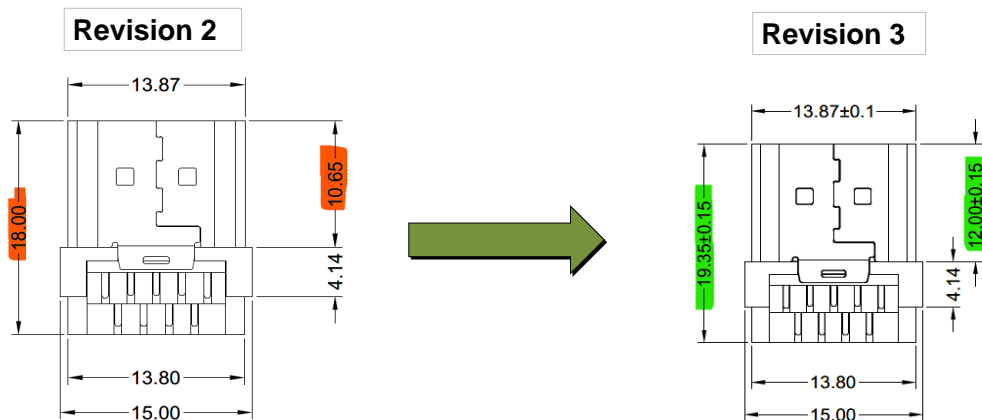
- ☐ **CLASS I** Customer notification and approval required prior to implementation
☒ **CLASS II** Customer notification only, no approval required
☐ **CLASS III** No customer notification required

REASON OF CHANGE

Shell tool has worn out and new standardized tooling has been used as direct replacement.

DESCRIPTION OF CHANGE:

Part 690-019-545-412 has some dimension change as shown in below picture. This change will not affect its form, fit and function except the overmold length. Due to increase in overmold length application may or may not be affected.



PARTIES AFFECTED

- ☒ Customer
☒ Distributors
☐ Suppliers
- ☐ NORCOMP
☐ MH
☒ ETW
- ☒ ECA
☒ EDG
☒ EDAC UK

KEY TARGET DUE DATES IF CHANGE IS APPROVED TO PROCEED (check if applicable and show target dates as known)

- ☐ Submit Quote
☐ Prod. Trial Run
☐ Run at Rate
- ☐ PPAP from Supplier
☐ MRD of Production Parts
☐ UL / CSA / RoHS / REACH

ACKNOWLEDGEMENT FOR ECN INITIATION: (OPTIONALS)

- ☐ Tooling Rep
☐ Mfg Eng Rep
☐ Production Rep
☐ Materials Rep
☒ Quality Rep
- ☐ Marketing Rep
☐ Facilities Rep
☐ Sales Rep
☐ Product Eng. Rep.
☐ Purchasing Rep
- Marco Lamanna
Esther Marothy
Mit Patel

STATUS

APPROVED

CCS CHANGE REQUEST #

APPROVALS FOR ECN INITIATION (REQUIRED)

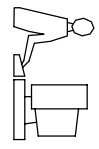
- ☒ **General Manager**
☒ **Engineer**
☒ **Business Development**
- Bob Sakitkovski
Charlie Barnard
Kobie Samuels
- ☒ **Quality Engineer**
☒ **Engineer**
- Mit Patel
Vinesh Kamania

REJECTED

Change **REJECTED** by:

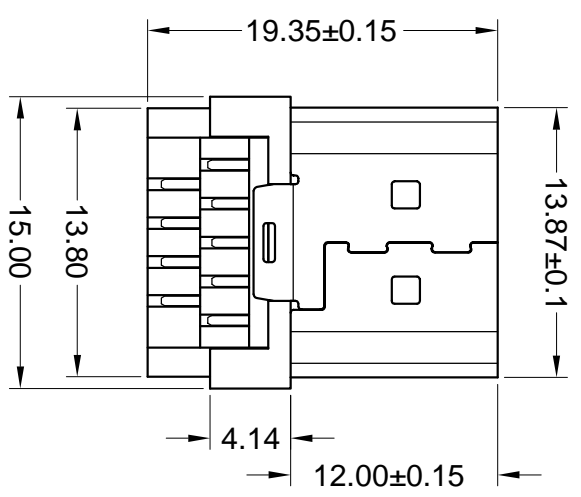
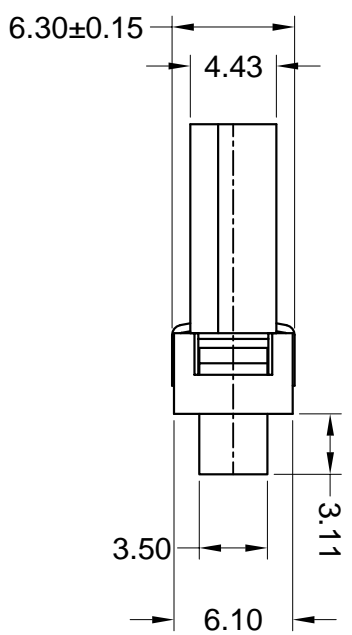
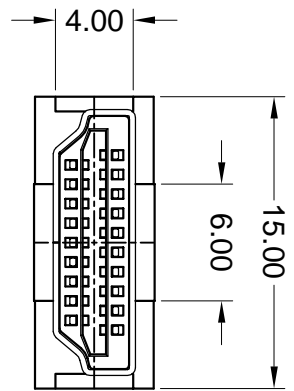
Rejected Date:

THIS IS A C.A.D. GENERAL DRAWING
DO NOT MAKE MANUAL REVISIONS TO MASTER.



ORIGINAL	①
ADD TOLERANCE 13.87±0.1 WAS 13.87 18.00±0.15 WAS 18.00 10.65±0.15 WAS 10.65	
P.M. APR. 20/2021	②
DIMENSIONS CHANGED 12.00±0.15 WAS 10.65±0.15 19.35±0.15 WAS 18.00±0.15 V.K. MAY. 27/2024	
	③

TOLERANCE UNLESS OTHERWISE SPECIFIED	
.X	±0.10
.XX	±0.05
.XXX	±0.03
.XXXX	±0.01
ANG.	±1°



MATERIAL:
HOUSING : LCP UL94V-0 ; COLOR : BLACK
CONTACT : PHOSPHOR BRONZE
SHELL : BRASS
BACK HOUSING : PBT UL94V-0 ; COLOR : BLACK

FINISH :
CONTACT : 15 MICRO INCHES MIN. GOLD PLATED
SOLDER AREA : TIN
UNDER PLATE : NICKEL
SHELL : GOLD-FLASH PLATED

HDMI, 19 PINS, MALE, CABLE MOUNTED

ACAD REFERENCE NO.: 690-019-545-412

DRAWN: P.M. DATE: NOV. 20/2020

CHECKED: R.S.M. DATE: NOV. 20/2020

SCALE: N.T.S. SHEET 1 OF 1

DRAWING NUMBER: 690-019-545-412 ISSUE

PART NUMBER: 690-019-545-412 3



THIS SERIES FULLY CONFORMS TO
THE EUROPEAN UNION DIRECTIVES
2011/65/EU FOR ROHS COMPLIANCY.



EDAC INC.
TORONTO, ONTARIO
CANADA

YOUR CONNECTION TO QUALITY & SERVICE

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