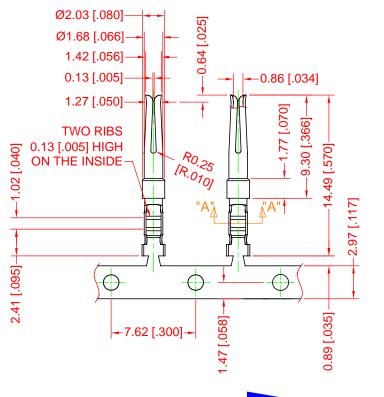
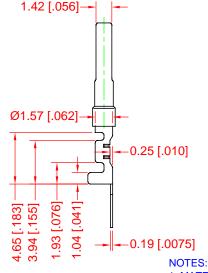


## 161 Alden Road, Units 7 & 8, Markham, Ontario Canada L3R 3W7

		Tel: +1 416 754-3322 Fax: +1 416-754-3299 Email: support@edac.net http://www.edac.net ENGINEERING CHANGE NOTICE					
Originator:	: Mit Patel		Date:		Document Number		
Phone No.	4	16-754-3322					
Email Address:	mpa	atel@edac.net		March 24, 2025	202	250324-00	
Department		Quality		Revision Number	er SHEET		
CHANGE TYPE:				1		1 of 3	
CLASS I	CLASS I Customer notification and approval required prior to implementation Customer notification only, no approval required CLASS III No customer notification required						
Specification Update							
DESCRIPTION OF CHA	NGE:						
15u" gold plating option h 001 on page 2.	nas been added to the r	new revision. Th	ne part number f	or that is 628-392-001.	Please see the updat	ed drawing 628-292-	
A	628-592-001 628-392-001	628-292-001 GOLD FLASH PLATING ON MATING AREA, 50μ" NICKEL IN CRIMP AREA 628-592-001 10μ" GOLD PLATING ON MATING AREA, 50μ" NICKEL IN CRIMP AREA 628-392-001 15μ" GOLD PLATING ON MATING AREA, 50μ" NICKEL IN CRIMP AREA					
PARTIES AFFECTED  X Customer X Distributor Suppliers	s	X	NORCOMP MH ETW		X ECA X EDG X EDAC UK		
KEY TARGET DUE DATE Submit Quote Prod. Trial Ru Run at Rate		OVED TO PRO	CEED (check if an	policable and show target PPAP from Supplier MRD of Production Pa UL / CSA / RoHS / RE	arts		
ACKNOWLEDGEMENT	FOR ECN INITIATION	: (OPTIONALS	-			ATUS	
□ Tooling Rep □ Mfg Eng Rep □ Production Rep □ Materials Rep □ Quality Rep	Mit Patel	2	Marketing Rep Facilities Rep Sales Rep. Product Eng. Rep. Purchasing Rep	Marco Lamanna Esther Marothy	CCS CHANGE REQUI	EST#	
APPROVALS FOR ECN	INITIATION (REQUIR	ED)			REJECTED	•	
General Manager	Bob Sakitkovski	<b>V</b>	Quality Engineer	Mit Patel	Change REJECTED b	<b>y</b> :	
Engineering Manager  Business Devlopement Manager	Ronnie Sta Monica  Kobie Samuels	<u>Sm</u> S 4/25/25	Engineer	Jacky Lai			

13A-F002 Engineering Change Request (Supplier) Revision Level: N





REVISIONS						
REV.	DESCRIPTION	DATE	BY			
1	ORIGINAL	06/10/2015	R.S.M.			
2	NICKEL PLATING WAS TIN PLATING	06/24/2015	R.S.M.			
3	BRASS WAS PHOSPHOR BRONZE	09/03/2015	R.S.M.			
4	ADD WIRE GAUGE RANGE IN NOTES	11/23/2018	Y.ZHANG			
5	28~24 AWG WAS 28~22 AWG	12/09/2020	P.M.			
6	ADD NOTE 5	11/16/2022	J.L.			
7	UPDATE NOTE	03/01/2023	J.L.			
8	ADD 628-392-001, UPDATE TEMPLATE, ADD TOLERANCE, UPDATE PLATING	03/13/2025	J.S.M.			

1. MATERIAL:

BRASS, C2680R-H, T=0.20mm GOLD PLATED INSIDE 1.90 [.075] MIN FROM TOP NICKEL PLATED ON CRIMP AREA

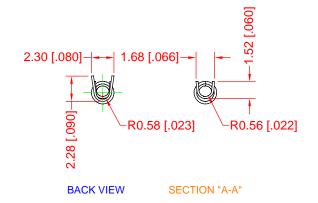
PART NO. 628-292-001 628-592-001

**GOLD PLATING** GOLD FLASH PLATING ON MATING AREA, 50µ" NICKEL IN CRIMP AREA

10μ" GOLD PLATING ON MATING AREA, 50μ" NICKEL IN CRIMP AREA

8 628-392-001 628-692-001 15μ" GOLD PLATING ON MATING AREA, 50μ" NICKEL IN CRIMP AREA 30μ" GOLD PLATING ON MATING AREA, 50μ" NICKEL IN CRIMP AREA

- 2. PART NUMBER 628-692-001P50 WILL BE IN STRIP QTY. 50 PCS OF 628-692-001
- 3. MATCH WITH 628-0XX-010-000 CRIMP LOAD D-SUB CONNECTOR
- 4. DIMENSION: MM [INCHES]
- 5. WIRE GAUGE RANGE: 28~24 AWG
- 6. APPLICABLE CRIMPING TOOL:
  - a. HAND CRIMPER: 628-280-201
  - b. APPLICATOR: 628-280-751, 628-280-751K, 628-280-751G



CONTACTS TO FEED OFF REEL IN THIS DIRECTION

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210711011. 020 200 7011, 020 200 70110										
	DRAWN BY		J.S.M.	628 SERIES TERMINAL						
DRAWN DAT			03/13/2025	CRIMP AND LOAD SOCKET						
CHECKED BY		ED BY	J.L.	PART SEE TABLE NUMBER						
	CHECK DATE		03/13/2025				ABLE			
=	TOLERANCES			MATERIA	۸L	BRASS		SI	ZE	Α
E	.X	DIMENSIONS		REF:			REVISION			
•	.XX	±0.13	TOLERANCES	EC7251,	7251, EC9828 & EC9829			R8		
١	.XXX		IN MM	SCALE		1:1	SHEET	1	OF	1