

## 161 Alden Road, Units 7 & 8, Markham, Ontario Canada L3R 3W7

Tel: +1 416 754-3322 Email: support@edac.net Fax: +1 416-754-3299 http://www.edac.net

			ENGINEERING CHANGI	E NOTICE
Originator:		Mit Patel	Date:	Document Number
Phone No.	416-754-3322		April 7, 2025	20250407-00
Email Address:	mpa	itel@edac.net	April 7, 2025	20250407-00
Department		Quality	Revision Number	SHEET
CHANGE TYPE:			1	1 of 2

CLASS I Customer notification and approval required prior to implementation X CLASS II Customer notification only, no approval required **CLASS III** No customer notification required

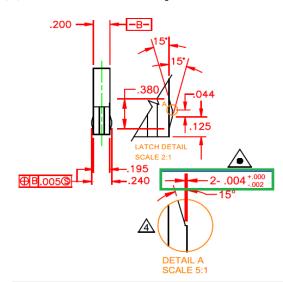
## REASON OF CHANGE

Performance Improvement

## **DESCRIPTION OF CHANGE:**

The following updates have been incorporated into the new revision **BE-556-210-001S**: 1) Latch step dimension **0.004 +0.000/-0.002** has been added to the new revision.

- 2) Also, an **unmating force range of 1.5 kgf to 4.5 kgf** has been introduced for component **556-003-000-101.** There will be no form, fit, or function effects due to these changes.



PART NUMBER		TOTAL NUMBER OF CONTACTS	"A" ±.002	"B" ±.010	UNMATING FORCE (KGF)
	556-003-000-101	3	.312	.495	1.5 TO 4.5

		PART NUMBER	TOTAL NUMBER OF CONTACTS	"A" ±.002	"B" ±.010	UNMATING FORCE (F	(GF)
		556-003-000-101	3	.312	.495	1.5 TO 4.5	
			1				<b>'</b>
PARTIE	S AFFECTED						
	X Customer			NORCOM	5		ECA
	X Distributors Suppliers	;		MH ETW			EDG EDAC UK
	Suppliers		_ ^	LIVV			LDAC OR
KEY TA	RGET DUE DATES	F CHANGE IS APPROV	ED TO PROCE	ED (check i		and show target dates as	known)
	Prod. Trial Rur					IRD of Production Parts	
	Run at Rate					IL / CSA / RoHS / REACH	
	Ruii at Rate				Ш,	L/CSA/RUHS/REACH	
ACKNO	NAU EDOEMENT						
	JWLEDGEWENI	FOR ECN INITIATION: (	OPTIONALS)				STATUS
AORIVO	Tooling Rep	FOR ECN INITIATION: (	OPTIONALS)	Marketing Rep	Marco	Lamanna APPRO	STATUS OVED
AORINO	Tooling Rep Mfg Eng Rep	FOR ECN INITIATION: (	OPTIONALS) — = =	Marketing Rep Facilities Rep			OVED
=	Tooling Rep	FOR ECN INITIATION: (	OPTIONALS)	Marketing Rep	Esther		OVED
	Tooling Rep Mfg Eng Rep Production Rep	Mit Patel	OPTIONALS)	Marketing Rep Facilities Rep Sales Rep.	Esther Rep.		OVED
	Tooling Rep Mfg Eng Rep Production Rep Materials Rep Quality Rep	Mit Patel	, = =	Marketing Rep Facilities Rep Sales Rep. Product Eng. F	Esther Rep.	Marothy CCS C	DVED  HANGE REQUEST #
	Tooling Rep Mfg Eng Rep Production Rep Materials Rep Quality Rep		, = =	Marketing Rep Facilities Rep Sales Rep. Product Eng. F	Esther Rep.		DVED  HANGE REQUEST #
	Tooling Rep Mfg Eng Rep Production Rep Materials Rep Quality Rep	Mit Patel	, = =	Marketing Rep Facilities Rep Sales Rep. Product Eng. F	Esther Rep.	Marothy CCS C	DVED  HANGE REQUEST #
	Tooling Rep Mfg Eng Rep Production Rep Materials Rep Quality Rep	Mit Patel	, = =	Marketing Rep Facilities Rep Sales Rep. Product Eng. F Purchasing Re	Esther p  Mit Pate	Marothy CCS C	OVED  HANGE REQUEST #  CTED
=  APPRO	Tooling Rep Mfg Eng Rep Production Rep Materials Rep Quality Rep VALS FOR ECN General Manager	Mit Patel		Marketing Rep Facilities Rep Sales Rep. Product Eng. F	Esther p  Mit Pate	REJE Chang	OVED  HANGE REQUEST #  CTED
=  APPRO	Tooling Rep Mig Eng Rep Production Rep Materials Rep Quality Rep	Mit Patel		Marketing Rep Facilities Rep Sales Rep. Product Eng. F Purchasing Re	Esther p  Mit Pate	REJE: Chang Reject	CTED = CTED by:

13A-F002 Engineering Change Request (Supplier) Revision Level: N

